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“जानने का अधिकार, जीने का अधिकार”

Mazdoor Kisan Shakti Sangathan

“The Right to Information, The Right to Live”

“पुराने को छोड़ नये के तरफ”

Jawaharlal Nehru

“Step Out From the Old to the New”

IS 11943-9 (1987): Hard Metal Burrs, Part 9: 60 and 90 Cone Burrs (Type J and K) [PGD 32: Cutting tools]

“ज्ञान से एक नये भारत का निर्माण”

Satyanaaranay Gangaram Pitroda

“Invent a New India Using Knowledge”



“ज्ञान एक ऐसा खजाना है जो कभी चुराया नहीं जा सकता है”

Bhartṛhari—Nītiśatakam

“Knowledge is such a treasure which cannot be stolen”



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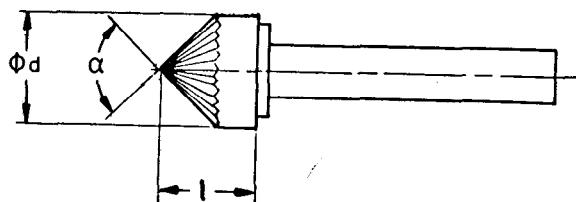
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Indian Standard

SPECIFICATION FOR HARD METAL BURRS

PART 9 60° and 90° CONE BURRS (TYPE J AND K)

1. Scope — Covers the dimensions and other requirements of hard metal burrs of 60° cone, Type J and 90° cone, Type K.

2. Dimensions

All dimensions in millimetres.

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	$\alpha = 60^\circ$	$\alpha = 90^\circ$
3	2.6	1.5
6	5.2	1
10	8.7	5
12	10.4	6
15	13.6	8

*Calculated values.

3. General Requirements — For requirements not covered in this standard it shall conform to IS : 11943 (Part 1) - 1987 'Hard metal burrs: Part 1 Technical supply conditions for hard metal burrs'.

4. Marking — Shall be marked with the designation code and the manufacturer's name or trademark.

4.1 Certification Marking — Details available with the Bureau of Indian Standards.

EXPLANATORY NOTE

This Part 9 of the standard covers the hard metal burrs of Types J and K. The different types of hard metal burrs are covered in Parts 2 to 12 and the technical supply conditions are covered in Part 1 of this standard.

In the preparation of this standard, considerable assistance has been derived from ISO 7755/9-1984 'Hard metal burrs — Part 9: 60° and 90° cone burrs (styles J and K)', issued by International Organization for Standardization (ISO).